

# Technical Bulletin



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ITCM-0047-B

**Type** Policy Letter  
√Service Information

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**Attention** Service Managers  
√Service and Parts Managers

**Product** ACE14, ACE14SBA, ACE14SBC, MCE14, ACE5140, DS1400E, UCA1400

**Issue** Nuisance main fuse blowing and interlock failure.

**Warranty** Standard product warranty applies.

**Action** If oven is experiencing repeated main fuse or interlock failures, install Monitor Relay Kit #14109045.

Contents of Monitor Relay Kit #14109045:

Quantity	Part Number	Description
1	59114157	Interlock Switch Assy
2	12876603	Screw
1	59002117	Monitor Relay Board
4	M0590602	Standoff
1	M0800603	Support - PCB
1	12991607	Screw
1	20042602	Two Pin Wire Harness
1	20042701	Four Pin Wire Harness
2	M0325301	Terminal Insulator
2	M0321210	Wire Tie
1	16200071	Label
1	16200059	Instruction Sheet