

INSTRUCTION SHEET

16200116

Description: ACE* / MCE* / DS* / UCA* Oven Rack Kit #14129071

Contents: 1 – RA14 – Oven Rack
12 – 13079102 – Screw
12 – 13045502 – Nut
1 – 16200115 – Label
1 – 16200116 – Instruction Sheet



WARNING

To avoid risk of electrical shock, personal injury or death, disconnect electrical power before servicing.

1. Remove wrapper from unit. Do not remove back panel.
2. Open door and remove two hex screws holding interlock to cavity on right hand side and move out of way. Do not remove wires from interlock (Figure 1 & 2).

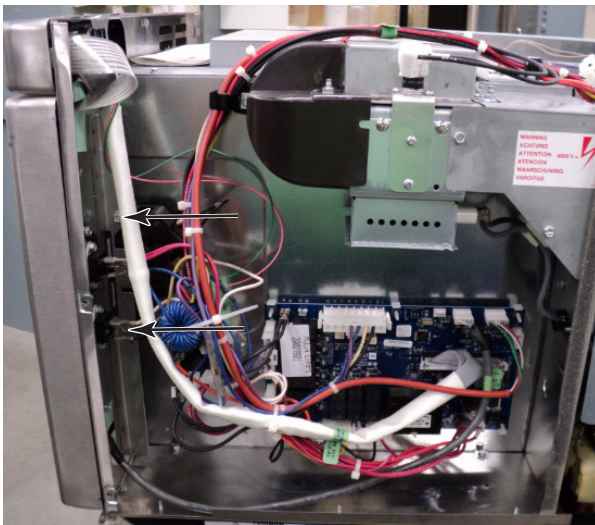


Figure 1

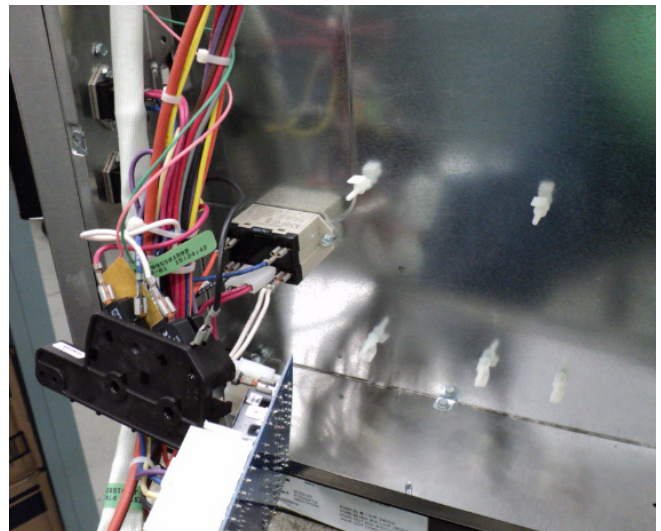


Figure 2

3. Remove screw holding wire harness and outlet air duct to magnetron and remove air duct (Figure 3 & 4).

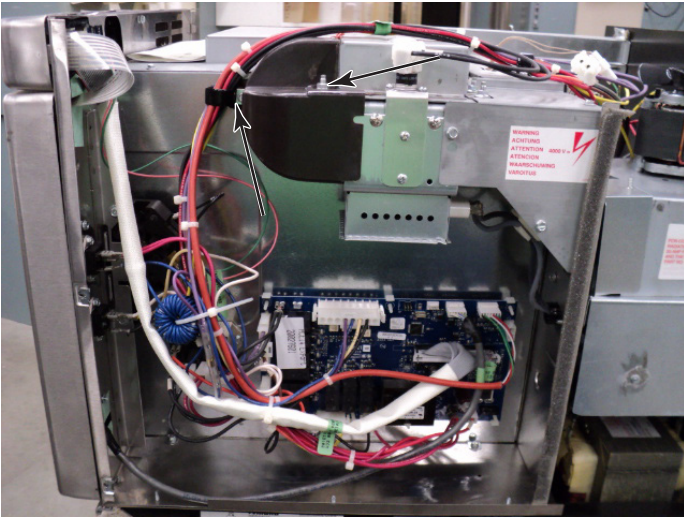


Figure 3

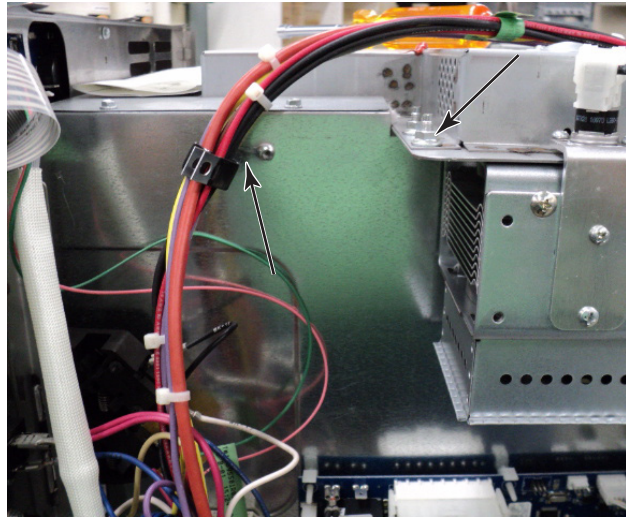


Figure 4

4. Remove two screws holding magnetron TCO to magnetron. Do not remove wires from TCO.
5. Remove hex head screw from inlet air duct (Figure 5).
6. Remove four hex head screws from magnetron and remove HV wires from magnetron and remove magnetron (Figure 5 & 6).

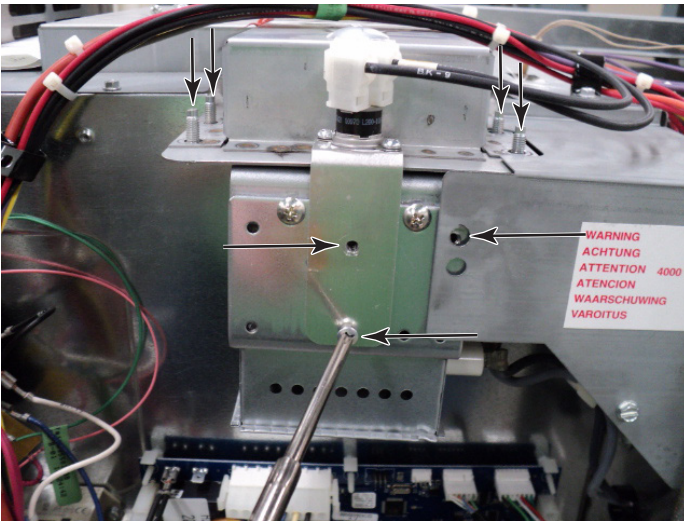


Figure 5

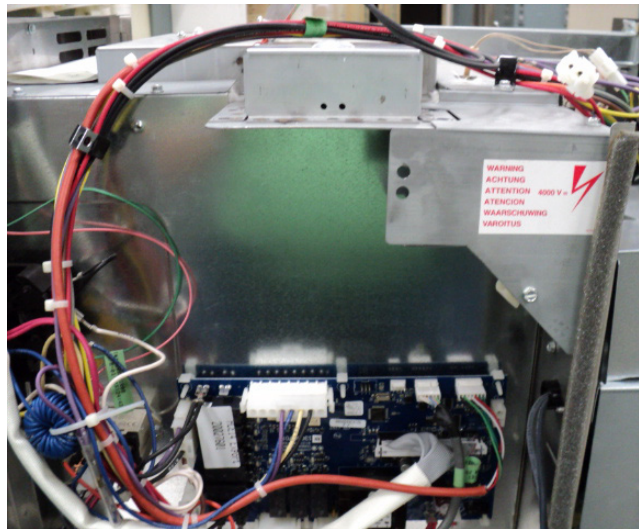


Figure 6

7. Remove two hex head screws holding inlet air duct and remove air duct (Figure 7).
8. Remove two top hex head screws from insulation retainer (Figure 8).

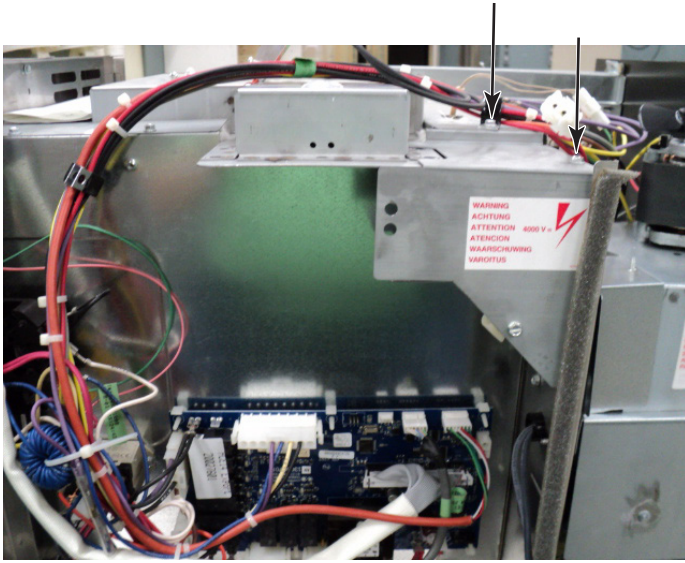


Figure 7

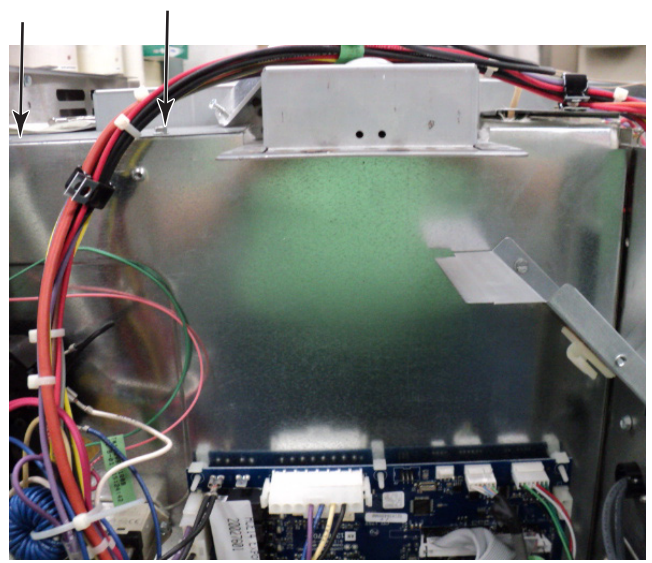


Figure 8

9. Remove control board from six standoffs and remove board and move out of way. Do not remove wires from control board (Figure 9).
10. Remove three bottom hex head screws from insulation retainer (Figure 9).
11. Remove insulation retainer and insulation and move out of way to access oven support nuts. (Figure 10).

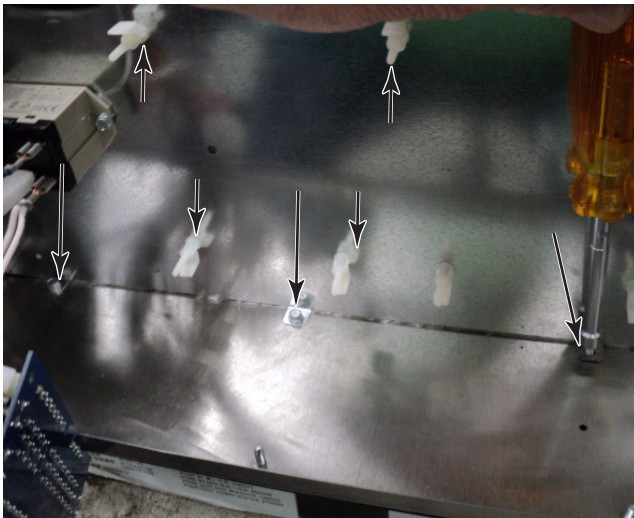


Figure 9

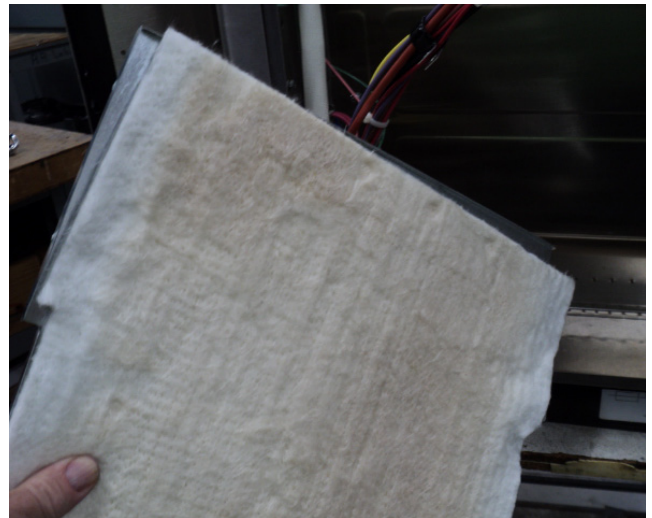


Figure 10

12. Remove six hex head nuts from rack support screws and remove screws (Figure 11).
13. Install six support screws and nuts in existing holes used by old oven rack supports (Figure 12).

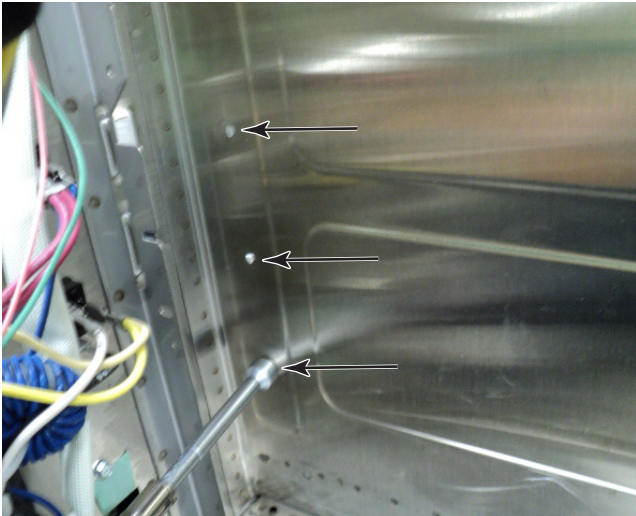


Figure 11



Figure 12

14. Reinstall insulation, insulation retainer, control board, interlock, magnetron, magnetron TCO and inlet/outlet air ducts. Reconnect HV wires to magnetron.
15. Remove three hex head screws from top insulation retainer on left side of unit (Figure 13).
16. Remove insulation retainer and insulation (Figure 14).

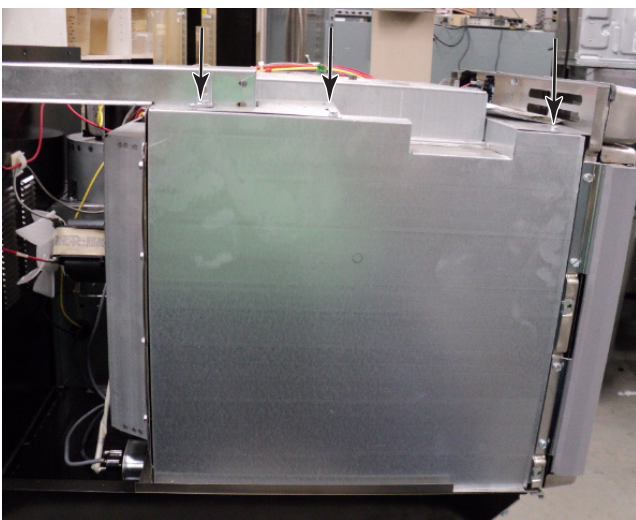


Figure 13

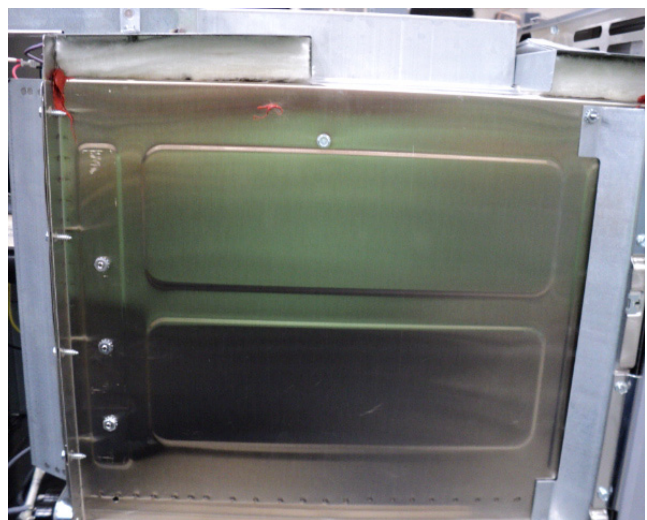


Figure 14

17. Remove four hex head nuts from door hinge. **Note:** Support door when removing screws to prevent door from falling off (Figure 15).
18. Remove two screws and nuts holding hinge support bracket to cabinet and remove bracket to expose oven rack support nuts. (Figure 16).

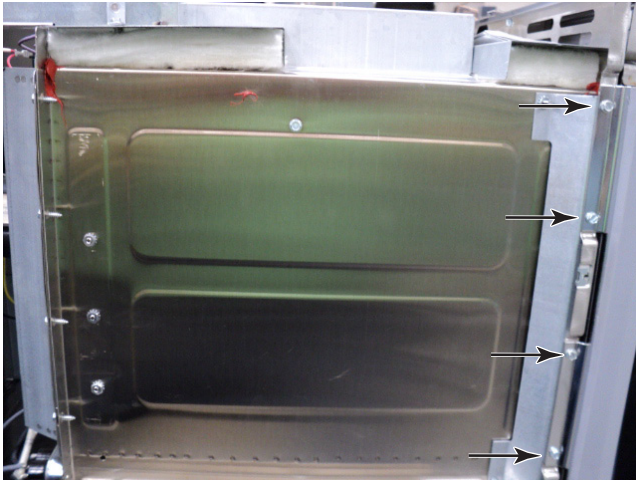


Figure 15

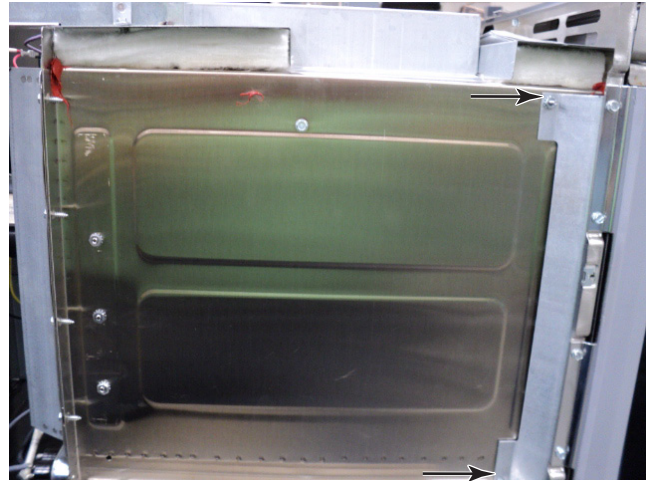


Figure 16

19. Remove six oven rack support screws and nuts and replace with six oven rack support screws and nuts in kit . (Figure 17).
20. Replace hinge support bracket and reattach door to cavity.
21. Reinstall insulation and insulation retainer.
22. Reinstall outer wrapper and install new oven rack to desired height level.
23. Install label from kit on side of basepan by serial plate (Figure 18).
24. Plug unit in and check unit for proper operation.

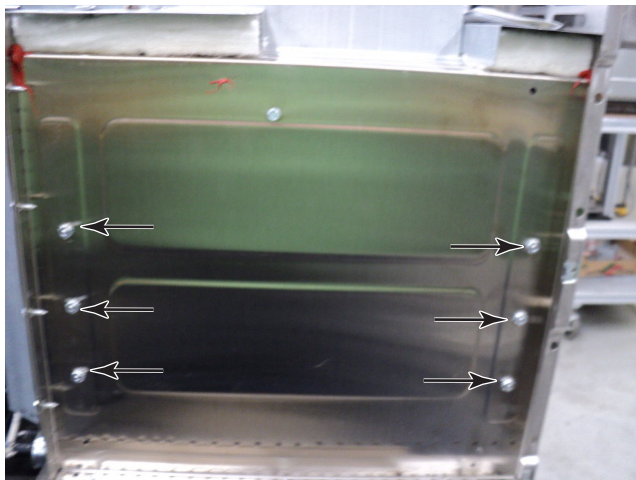


Figure 17



Figure 18