

# INSTRUCTION SHEET

# 16200080

**Description:** Control Conversion Kit # 14114049 (AXP), 14114050 (MXP)

**Contents:** 1 – Control Assembly  
1 – 16200080 Instruction Sheet  
1 – Conversion Label

## Procedure:

**Caution:** Disconnect power from oven before installing new control.

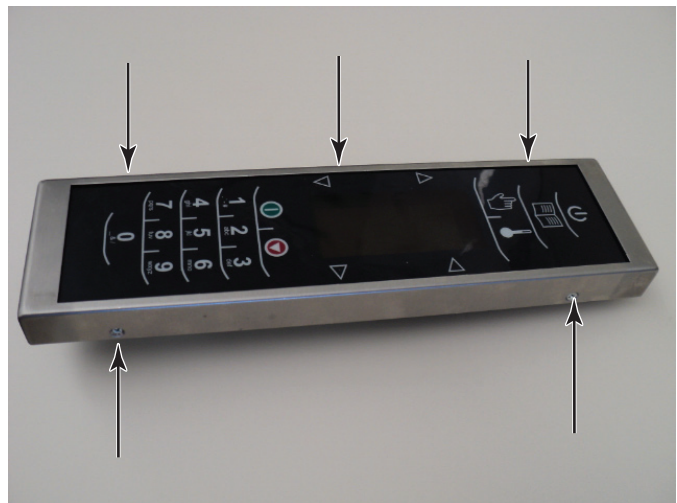
This kit replaces existing AXP / MXP control with new AXP / MXP Control.

1. Disconnect power to unit before replacing control.
2. Remove 5 escutcheon screws securing escutcheon and remove from unit.
4. Remove 4 mounting screws securing control assembly to oven frame. Retain screws for use on new control (Figure 1).
5. Carefully remove control assembly from frame.
6. Disconnect 20 pin ribbon connector from control assembly and remove control.
7. Remove 5 escutcheon screws securing escutcheon to new control in kit and remove escutcheon. (Figure 2).
8. Connect 20 pin ribbon connector from oven to new control assembly.
9. Install new control assembly to oven frame.
10. Reinstall escutcheon with 5 screws from new control using four mounting screws from old control.
11. Test oven for proper operation.
12. Install conversion label next to the serial plate



**Remove 4 Mounting  
Screws**

**Figure 1**



**Remove 5  
Escutcheon Screws**

**Figure 2**