

INSTRUCTION SHEET

16200055

Description: Right Hinge Kit # 14090027

- Contents:
- 1 – Right Hinge Assembly
 - 1 – Glide Strip
 - 2 – Pop Rivets
 - 2 – Nylon Washers
 - 2 – Screws (Hinge Arm to Outer Door)
 - 1 – 16200055 Instruction Sheet

Procedure:

1. Unplug or disconnect power to the oven.
2. Remove right side panel and oven top panel.
3. Disconnect wires from the triac and control transformer as shown in figure 1.

Disconnect Wires From Triac And Control Transformer

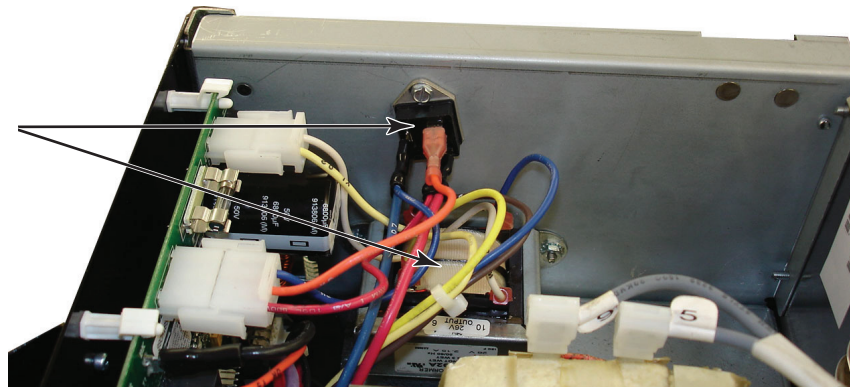


Figure 1

4. Remove hinge assembly mounting screws / nut as shown in figure 2.

Note: Discard the two old door to hinge mounting screws.

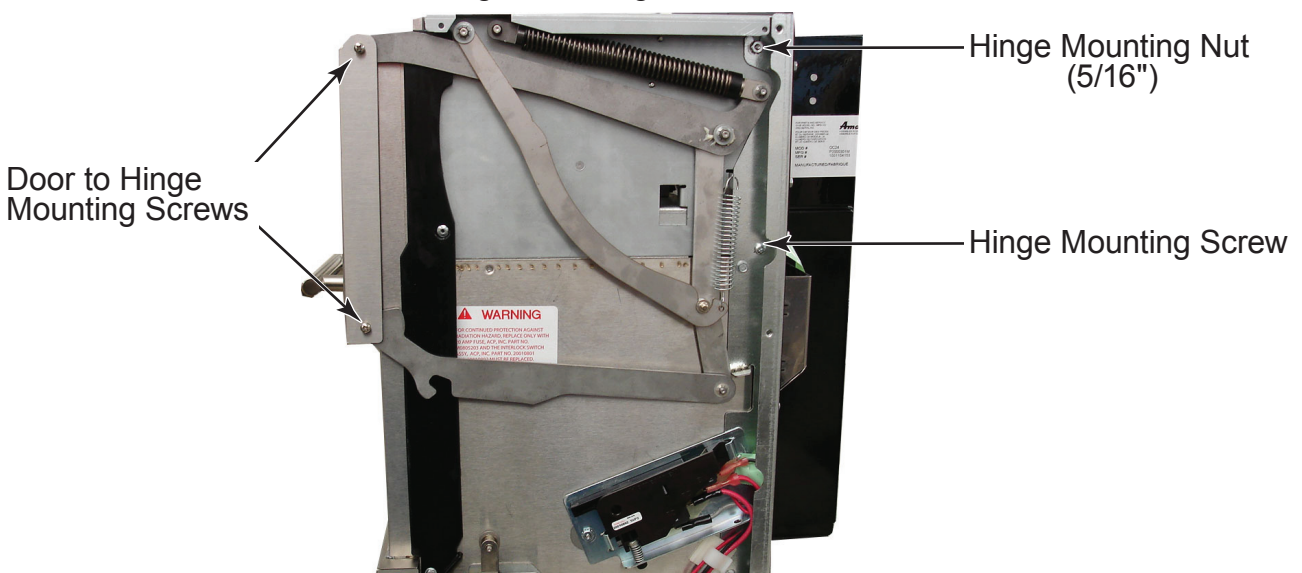


Figure 2

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225 – 49TH Avenue Drive SW
Cedar Rapids, IA 52404

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5. Remove two hinge mounting screws from the front of the oven as shown in figure 3.

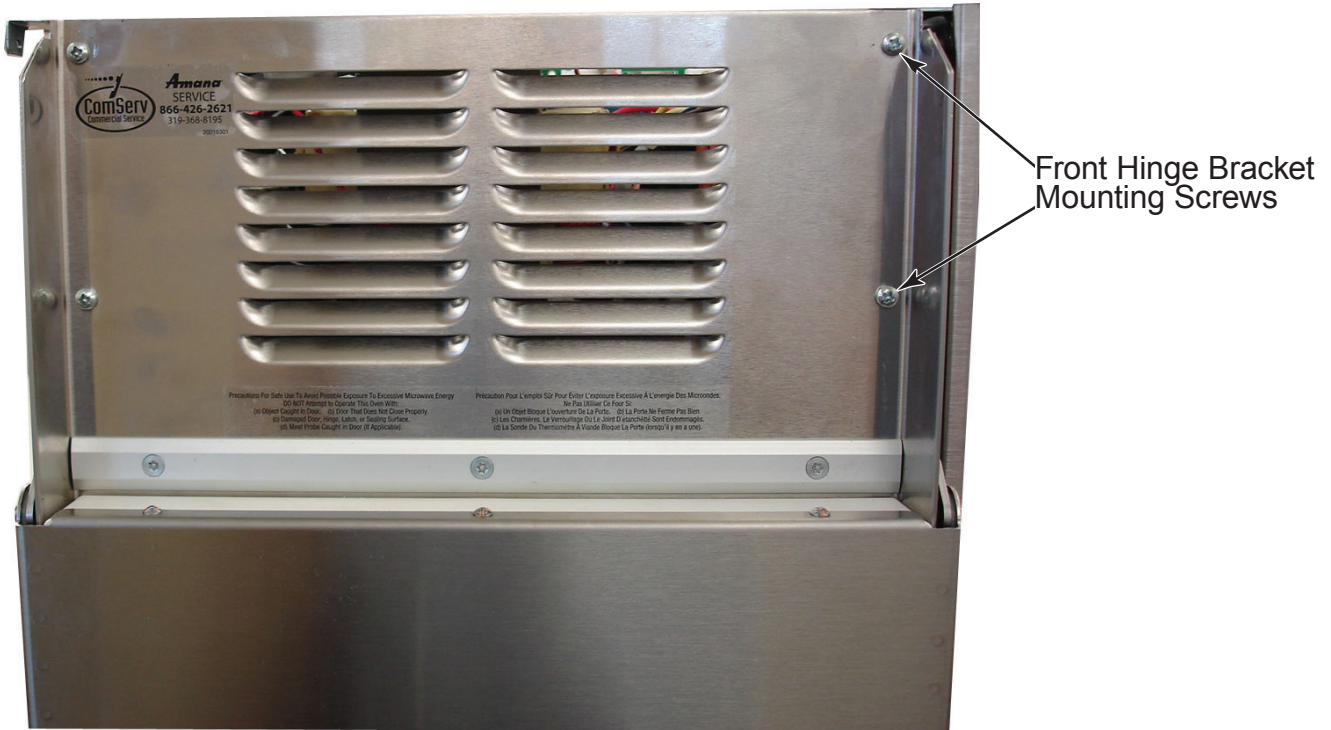


Figure 3

6. Detach hinge arms from the door assembly as shown in figure 4.

Note: Discard the old nylon washers.

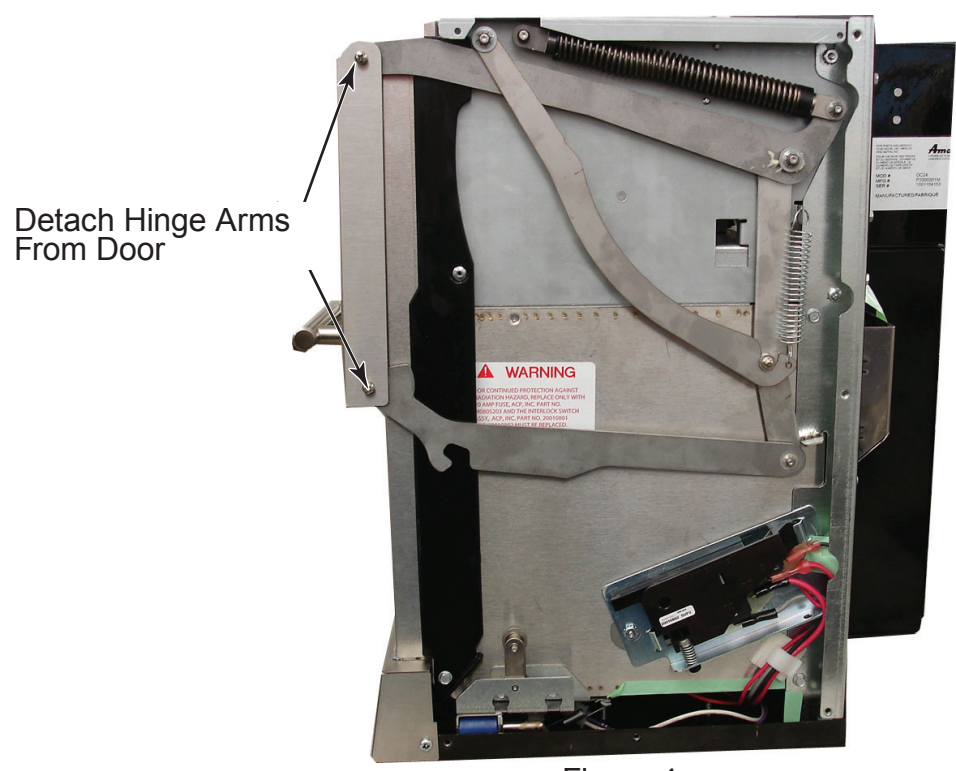


Figure 4

7. Remove the glide strip mounting screw as shown in figure 5.

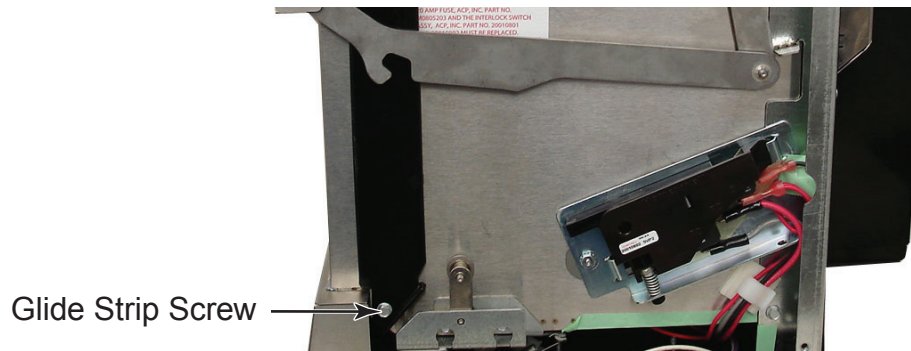


Figure 5

8. Lift hinge assembly from oven.

9. Remove triac and control transformer from old hinge mounting plate and transfer to new hinge mounting plate.

10. Position new hinge assembly onto the oven and install the mounting screws and nut.

11. Position new glide strip onto the oven and install glide strip screw.

12. Secure glide strip using two pop rivets supplied in kit as shown in figure 6.

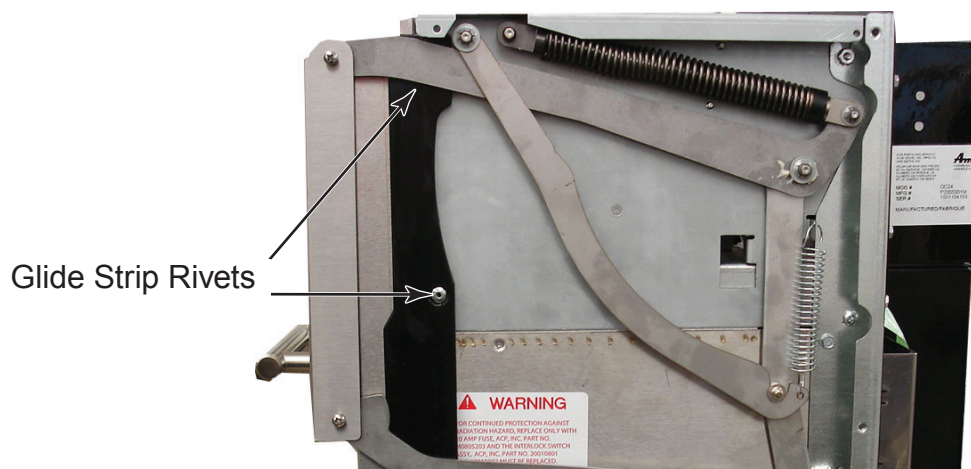


Figure 6

13. Position new nylon washers on hinge arm studs.

14. Align hinge arm studs with holes in outer door.

15. Secure hinge arms to outer door with two screws supplied in kit.

16. Reassemble panels and test for proper operation.