

INSTRUCTION SHEET

16200035

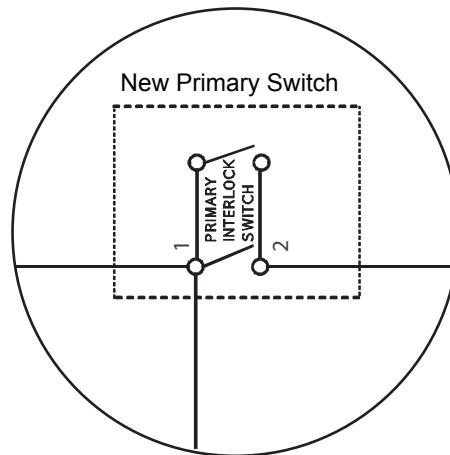
Description: Interlock Switch Kit 14090023
Contents: 1 –Interlock Switch Assembly
 1 –16200035 Instruction Sheet

This kit replaces the original interlock switch assembly on the following models:

Model	Mfg Number
DECS11MA	P1330217M
DES11EA	P1330218M
DFS11EA	P1330220M
RCS10A	P1330203M
RCS10DA	P1330201M
RCS10MPA	P1330202M
RCS10MPSA	P1330205M
RCS10PBDA	P1330204M
RCS511A	P1330214M
RFS10SW2A	P1330232M
RFS12MPSA	P1330206M

Model	Mfg Number
RFS12SW2A	P1330208M
RFS511SW2A	P1330223M
RFS9B2	P1330234M
RS511MB	P1330211M
RS511P	P1330212M
UCS11MA	P1330228M
UFS11EA	P1330230M
URCS511A	P1330226M
URS511MB	P1330224M
URS511P	P1330225M
US11EA	P1330229M

The replacement assembly adds a second primary switch in parallel to the first primary switch. See the following diagram.

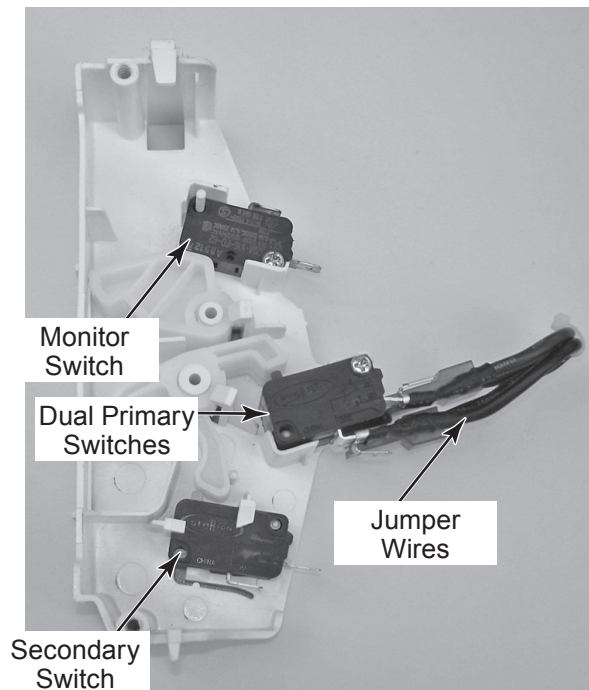
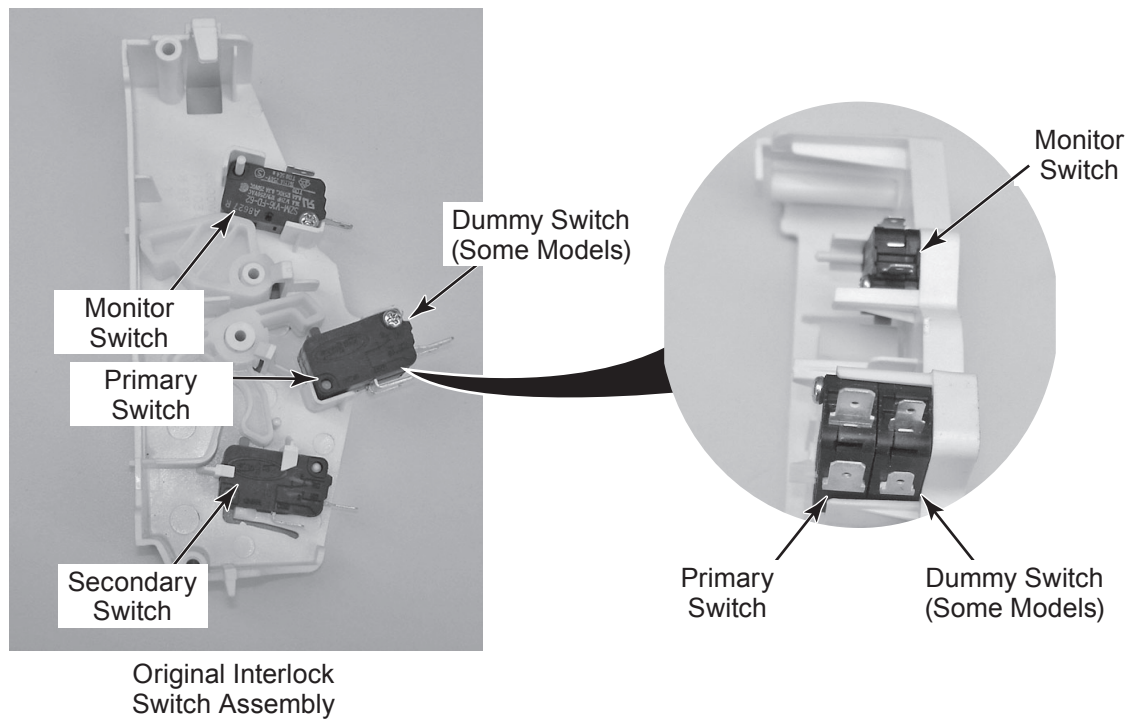


For units built prior to July 2009 (serial prefix 0906):

- Attach the two wires from the primary switch of the original assembly to the piggyback terminals of the jumper wire on the new switch assembly.

For units built after July 1, 2009 (serial prefix 0907 and later) :

- The jumper wires are incorporated into the oven harness. For these ovens, the add on jumpers should be removed from the new switch assembly before installing.



Note: After installing replacement interlock switch assembly test interlock switch assembly for proper operation.