



# Technical Bulletin

Date: July 2009

**Type** Policy Letter

**No: TCM-0038-B  
ITCM-0022-B**

√Service Information

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**Attention** Service Managers  
√Service and Parts Managers

**Product** CRC18T2, CRC18T2SD, CRC21T2, UCRC510T2, UCRC514T2, UCRC518T2, CRC510T2, CRC514T2, CRC518T2, DEC1000VP, DEC1400VP, DEC1800VP, UC1000VP, UC1400VP, UC1800VP

**Issue** HV/LV Board Replacement Kit  
Original HV/LV Board for these models is no longer available.

**Warranty** Standard product warranty applies.

**Action** Kits are now available for replacing HV/LV boards on listed model microwaves. The kit consists of an HV/LV board, interlock assembly, keyboard, and wire harnesses. See attached charts for correct kit.

60 Hz Models	Mfg #	Kit Number
CRC18T2	P1304401M	14080011
CRC18T2	P1304405M	14080011
CRC18T2	P1304440M	14080011
CRC18T2SD	P1304424M	14080011
CRC18T2SD	P1304442M	14080011
CRC21T2	P1304408M	14080011
CRC21T2	P1304441M	14080011

50 Hz Models	Mfg #	Kit Number
CRC510T2	P1304419M	14080010
CRC510T2	P1304448M	14080010
CRC514T2	P1304411M	14080010
CRC514T2	P1304429M	14080010
CRC514T2	P1304450M	14080010
CRC518T2	P1304406M	14080010
CRC518T2	P1304425M	14080010
CRC518T2	P1304452M	14080010
UCRC510T2	P1304420M	14080010
UCRC510T2	P1304449M	14080010
UCRC514T2	P1304412M	14080010
UCRC514T2	P1304430M	14080010
UCRC514T2	P1304451M	14080010
UCRC518T2	P1304403M	14080010
UCRC518T2	P1304426M	14080010
UCRC518T2	P1304453M	14080010

50 Hz Models	Mfg #	Kit Number
DEC1000VP	P1304422M	14090022
DEC1000VP	P1304454M	14090022
DEC1400VP	P1304414M	14090022
DEC1400VP	P1304431M	14090022
DEC1400VP	P1304456M	14090022
DEC1800VP	P1304404M	14090022
DEC1800VP	P1304427M	14090022
DEC1800VP	P1304458M	14090022
UC1000VP	P1304421M	14090022
UC1000VP	P1304455M	14090022
UC1400VP	P1304413M	14090022
UC1400VP	P1304432M	14090022
UC1400VP	P1304457M	14090022
UC1800VP	P1304407M	14090022
UC1800VP	P1304428M	14090022
UC1800VP	P1304459M	14090022

### Service Replacement Parts

If the unit has been modified with the replacement HV/LV Board Kit, please refer to the following charts for replacement parts information.

### 50 Hz Amana models- Kit 14080010

Component	Original Part #	Replacement Part with Kit 14080010 installed
HV/LV Board	12100309	59002070
Touch Panel	R0150145	59004020
Interlock Switch Assy	R0150154	59002060
Harness Adapter- PC Board	X	12905301
Harness Adapter- Touch Panel	X	12905401

### 60 Hz Amana models- Kit 14080011

Component	Original Part #	Replacement Part with Kit 14080011 installed
HV/LV Board	12100308	12002446
Touch Panel	R0150145	59004020
Interlock Switch Assy	R0150154	59002060
Harness Adapter- PC Board	X	12905301
Harness Adapter- Touch Panel	X	12905401

### 50 Hz Menumaster models- Kit 14090022

Component	Original Part #	Replacement Part with Kit 14080022 installed
HV/LV Board	12100309	59002070
Touch Panel	R0150152	59004062
Interlock Switch Assy	R0150154	59002060
Harness Adapter- PC Board	X	12905301
Harness Adapter- Touch Panel	X	12905401