

Technical Bulletin



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Type Policy Letter
√Service Information

Attention Service Managers
√Service and Parts Managers

Product RCS511DSE, RCS511TS, RCS10DSE, RCS10TS, MCS10DSE, MCS10TS

Issue New model and manufacturing numbers

Warranty Standard product warranty applies

Action A new series of model and manufacturing numbers have been released for the MCS and RCS series of commercial microwave ovens.

Model #	Manufacturing #		Starting at Serial Number	Notes
RCS511DSE	P2002406M	50 Hz	1209630001	this is a new model and manufacturing number
RCS511TS	P2002405M	50 Hz	1209620001	this is a new manufacturing number
RCS10DSE	P2002402M	60 Hz	1209610001	this is a new model and manufacturing number
RCS10TS	P2002401M	60 Hz	1209600001	this is a new manufacturing number
MCS10DSE	P2002404M	60 Hz	1210650001	this is a new model and manufacturing number
MCS10TS	P2002403M	60 Hz	1210640001	this is a new manufacturing number

New and unique parts.

These parts **are not interchangeable** with those on older model and manufacturing numbers.

Item	Description	Models
54127002	ESC/TOUCH PANEL ASSY	RCS10DSE
54127003	ESC/TOUCH PANEL ASSY	RCS10TS
54127004	ESC/TOUCH PANEL ASSY	MCS10DSE, RCS511DSE
54127005	ESC/TOUCH PANEL ASSY	MCS10TS, RCS511TS
54127009	SWITCH, INTERLOCK ASSY	60 Hz
54127011	TRANSFORMER, HV	60 Hz
54127013	TRANSFORMER, HV	50 Hz
54127015	CAPACITOR, 1.05	60 Hz
54127016	CAPACITOR, 1.20	50 Hz
54127018	TRAY, CERAMIC	All
54127020	DOOR ASSY- AM	RCS10DSE, RCS10TS
54127022	DOOR ASSY- MM	MCS10DSE, MCS10TS, RCS511DSE, RCS511TS
14124068	KIT, SPRING/LATCH/CHOKE COVER	All
54127026	WINDOW, INNER	All
14124069	KIT, DOOR HANDLE	All
54127028	HINGE, UPPER	All
54127029	HINGE, LOWER	All
54127030	BOARD, HV/LV	RCS10DSE
54127031	BOARD, LED- RED	RCS10DSE
54127032	HARNESS, PCB	RCS10DSE, MCS10DSE
54127033	BOARD, HV/LV	RCS10TS, MCS10TS
54127034	BOARD, HV/LV	RCS511DSE
54127035	BOARD, HV/LV	RCS511TS
54127036	FUSE BLOCK/FILTER ASSY	All
54127037	THERMAL CUTOFF, CAVITY	All
54127038	THERMAL CUTOFF, MAG	All
54127042	HARNESS, MAIN	60 Hz
54127044	HARNESS, MAIN	50 Hz
54127048	POWER CORD	60 Hz
54127050	POWER CORD	50 Hz
54127053	KNOB	RCS10DSE, MCS10DSE, RCS511DSE
54127054	BOARD, LED- GREEN	MCS10DSE, RCS511DSE
54127056	MOTOR, BLOWER & BLADE	60 Hz
54127058	MOTOR, BLOWER & BLADE	50 Hz

Common parts with other ACP models

These parts are also used on other ACP models.

Item	Description	Models where used
20036801	DIODE, SLEEVED	Current production RFS models
20034001	FUSE-15A TD	50 hZ RCS models with P20011xxM manufacturing series
20034003	FUSE-20A TD	60 hZ RCS/MCS models with P20011xxM manufacturing series
56002014	MAGNETRON	50 hZ RCS models with P20011xxM manufacturing series
14114048	MAGNETRON	60 hZ RCS/MCS models with P20011xxM manufacturing series
54126033	MOTOR, ANTENNA	50 Hz RFS models
56002013	MOTOR, ANTENNA	60 hZ RCS/MCS models with P20011xxM manufacturing series
12002625	KIT, COVER/STIRRER BLADE/RIVETS	RCS/MCS models with P20011xxM manufacturing series