

# INSTRUCTION SHEET

# 16200051

Description: Base Pan Kit

Contents: 1 – 59004037 Base Pan  
1 – 16200051 Instruction Sheet  
1 – 21014403 Switch Mtg Brkt  
2 – 21011302 Support, Rear Cav.  
1 – 21011402 Hinge Bracket  
4 – 12991605 Screw, Hex

## Procedure:

1. Remove left, right, and back panels along with air filters.

### 2. Door Removal

- Open door and install a screw into hinge opening as shown in figure 1 to lock hinge open.
- Remove 6 black caps and mounting screws from sides of door.



Figure 1



Figure 2

- Remove door from oven.
- Remove front 2 hinge mounting screws from each hinge.

### 3. Right Side of Oven

- a) Remove 5 screws from component panel on RH side of oven - see figure 3 and remove component panel.
- b) Remove screw from RH hinge - see figure 4.

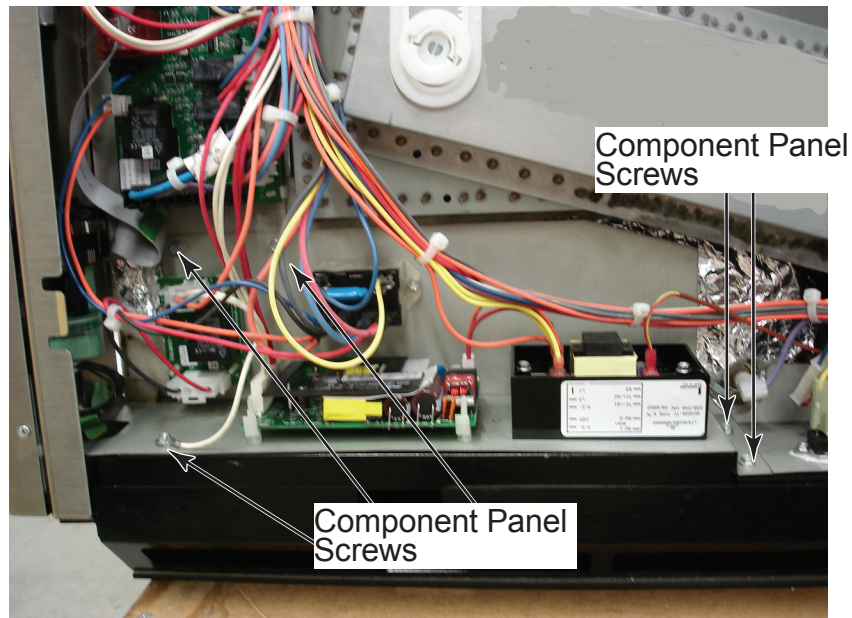


Figure 3



Figure 4

#### 4. Rear of Oven

- a) Remove screws from panels on back of oven - see figure 5.
- b) Remove cooling fans mounting screws (2 per fan).

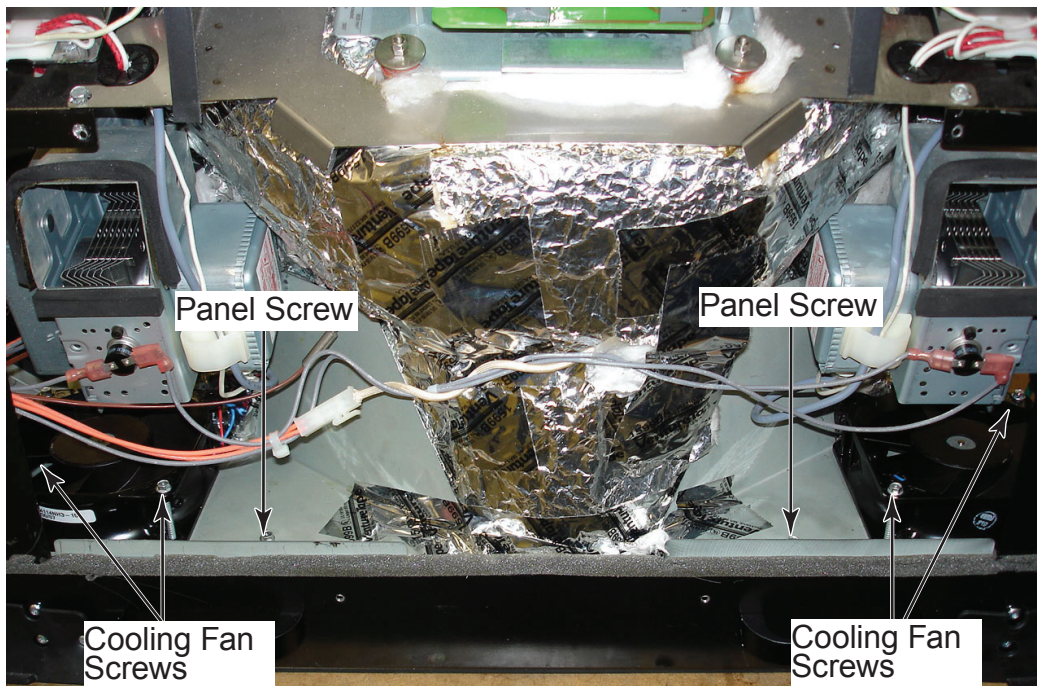


Figure 5

- c) Remove recirculation barriers from the rear of the oven - see figure 6.

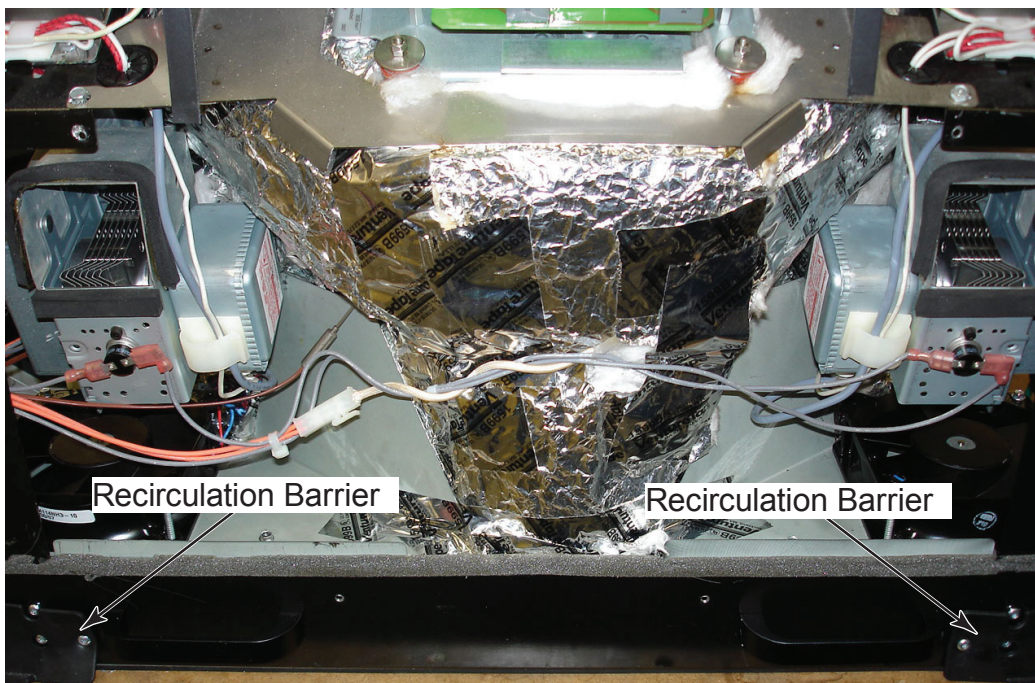


Figure 6

## 5. Left Side of Oven

- a) Remove 3 screws from LH partition panel and remove panel - see figure 7.
- b) Remove terminal block mounting screw.
- c) Remove grounding nut and ground wire, then remove ground lug from base.
- d) Remove secondary interlock switch assembly by removing screw and sliding switch off of hinge .

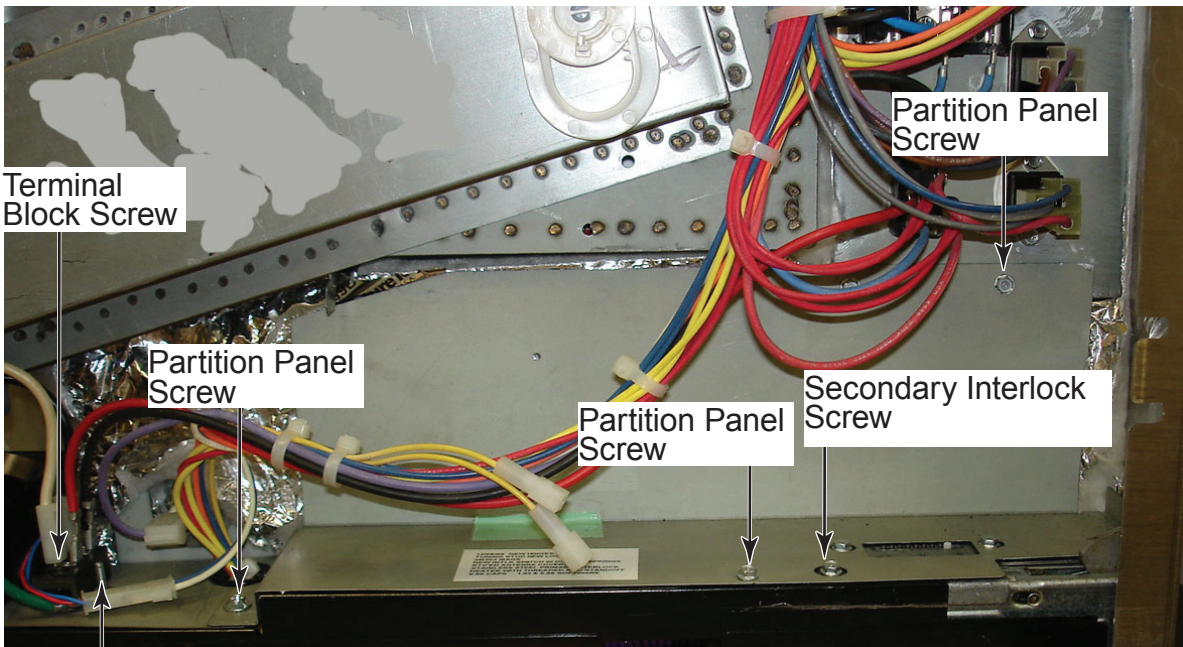


Figure 7

- e) Remove secondary interlock switch mounting bracket cover by removing two cover screws and lifting cover off of secondary - see figure 8.  
**Important:** Note the position of the alignment tab before removing cover bracket.

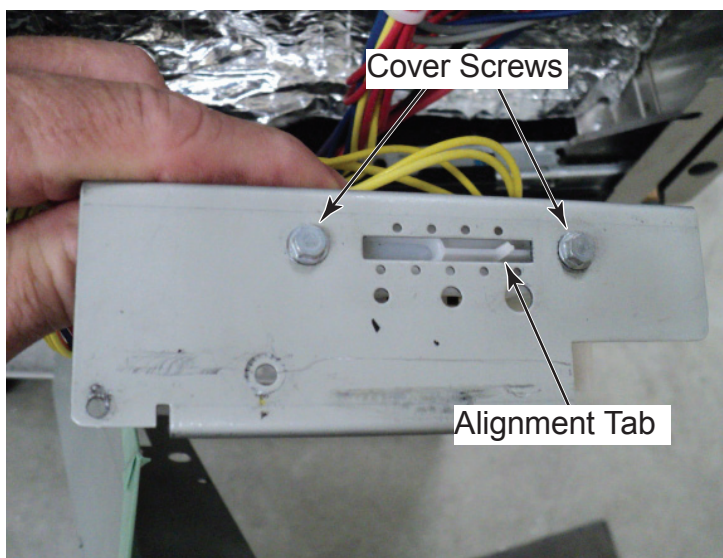


Figure 8

- f) Install new switch cover onto secondary interlock switch using existing hex head screws. (New switch cover is made of thicker material)  
**Note:** Make sure to align holes and interlock switch top with cover and tighten switch cover to previous switch setting - see figure 9 and figure 10.

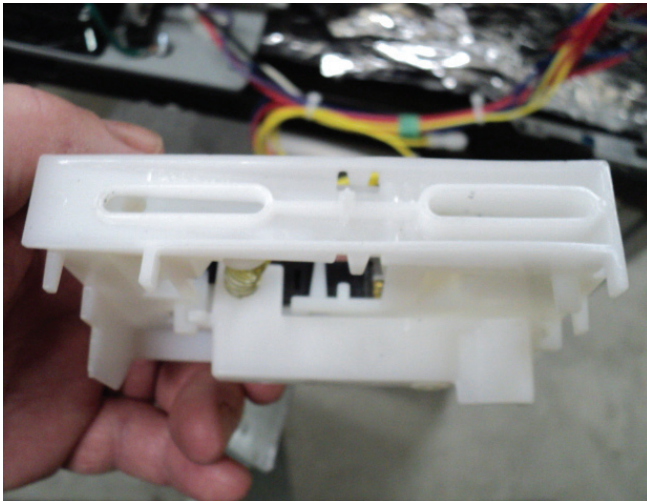


Figure 9

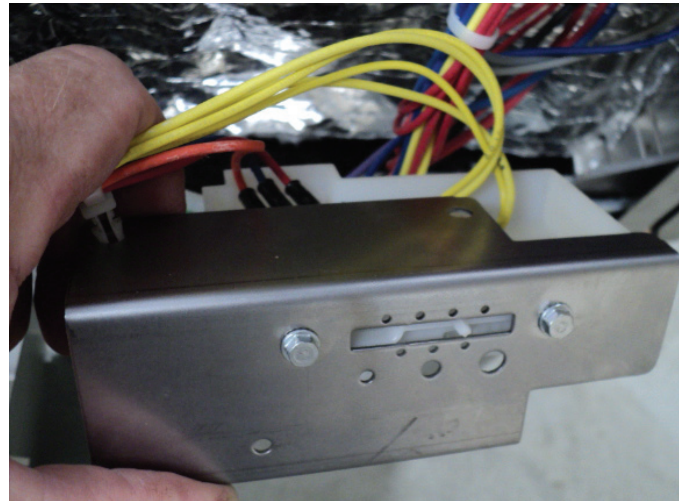


Figure 10

- g) Remove cavity to base mounting clips or rear cavity support brackets LH & RH from base of oven by accessing mounting screw thru air inlet on side of base - see figure 11 or figure 12.

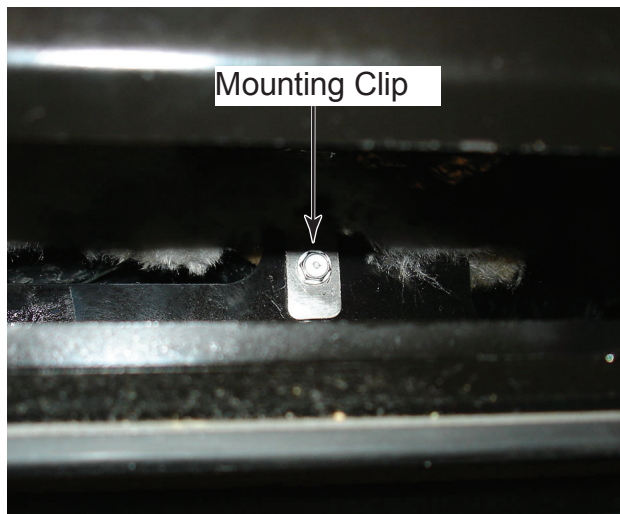


Figure 11

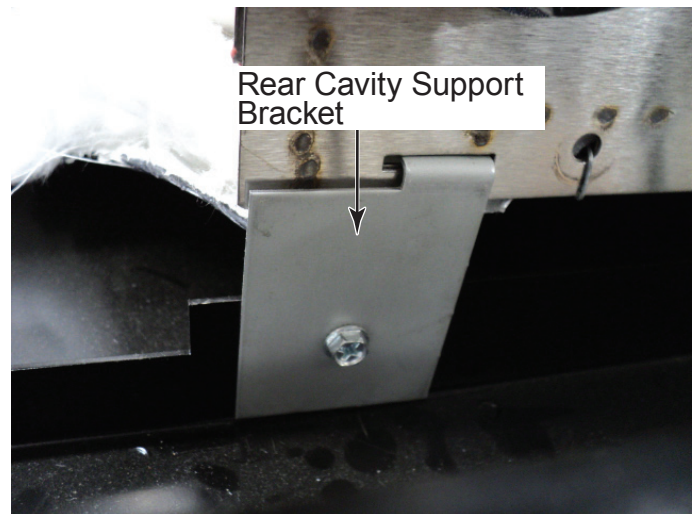


Figure 12

## 6. Turn Oven on Top

- Rotate oven on its switch side being careful not to damage any loose components.
- Rotate oven again so the oven base is on the top.

## 7. Base Removal

- Remove 4 screws from front of the base - see figure 14.
- Remove 4 frame mounting screws from rear of oven.
- Slide hinges away from base and lift base from oven.

## 8. New Base Installation

- a) Remove rear handles from old base and install on new base.
- b) Install kit supplied hinge bracket and screws and attach to new base - see figure 13.

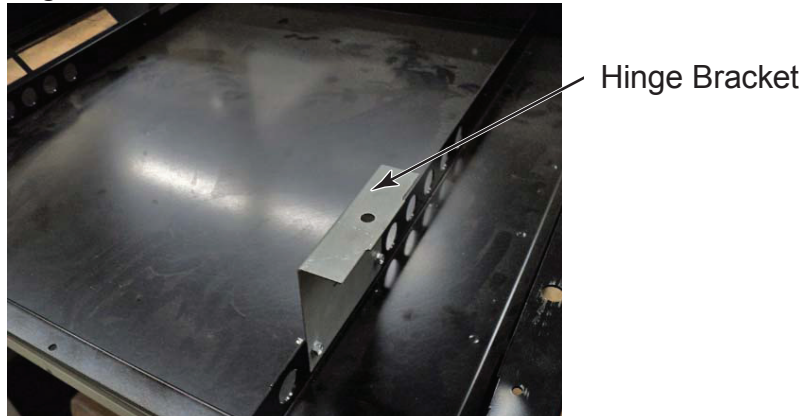


Figure 13

- b) Place new base over LH & RH support frames.
- c) Install LH & RH frame mounting screws. Do Not Tighten.
- d) Install 4 screws along front of base. Do Not Tighten.
- e) Install both of the rear cavity support brackets- see figure 12.
- f) Tighten screws on LH & RH support frames - see figure 14.
- g) Turn oven on to its base and complete the reassembly of the oven.

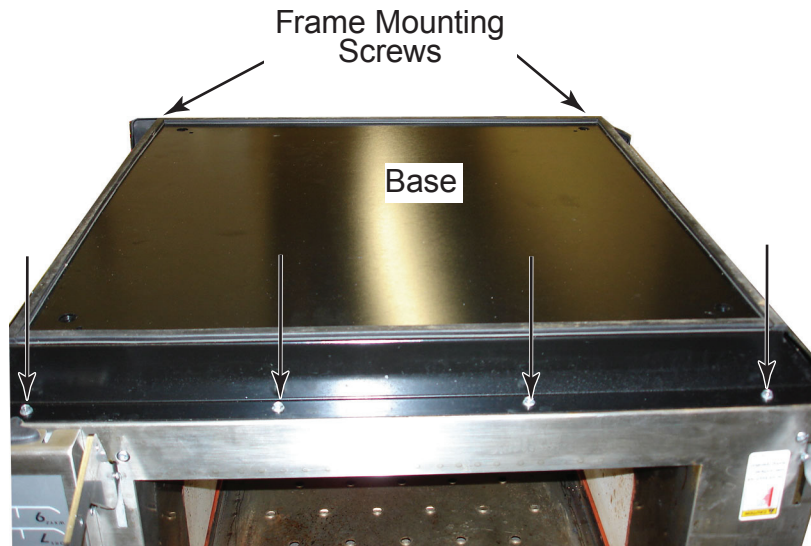


Figure 14

- h) Test door for proper operation and then tighten all screws.

## 9. Oven Test

- a) Place oven into service test.
  - b) Confirm proper operation, reinstall back and side panels.
- Oven should be preheated to max temperature.
  - Door should open/close without binding.
  - If not, the door choke may need to be realigned with the cavity opening.
  - Test unit at max preheat to assure interlock switches are properly set.