

Technical Bulletin



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Type Policy Letter
√Service Information

Attention Service Managers
√Service and Parts Managers

Product AXP22*, MXP22*, MXP5221, MXP5223

Issue New Display Board and USB Board on AXP22*, MXP22*, MXP5221,
MXP5223 models.

Warranty Standard product warranty applies.

Action A new display board and USB board has been released for the models listed below.
For units with serial numbers 1303XXXXXX and prior:
The Display Board and USB Board **must** be replaced together. Refer to Chart A & B on page 2 for the appropriate Display and USB Board Kits for specific models.

For units with serial numbers 1304XXXXXX and later:
Separate Display Board and USB Boards are available for these units. Refer to Chart C & D on page 2 for appropriate part numbers for specific models.

Chart A

	Original Display Board	For use with serial # 1303XXXXXX and prior	
Models	Part #	Part #	Description
AXP22, MXP22	59114155	14139074	KIT, DISPLAY & USB BOARD
AXP22MK, MXP22MK	59114164	14139075	KIT, DISPLAY & USB BOARD- MK
AXP22QT, MXP22QT	59114163	14139076	KIT, DISPLAY & USB BOARD- QT
MXP5221, MXP5223	59114161	14139077	KIT, DISPLAY & USB BOARD
AXP22TR, MXP22TR	59114165	14139078	KIT, DISPLAY & USB BOARD- TR
MXP22SF	59114166	14139079	KIT, DISPLAY & USB BOARD- SF
MXP22BF	59124185	14139080	KIT, DISPLAY & USB BOARD- BF
MXP22DM	59134204	14139081	KIT, DISPLAY & USB BOARD- DM

Chart B

Models	Original USB Board	For use with serial # 1303XXXXXX and prior
AXP22*, MXP22* MXP5221, MXP5223	20049801 59124199	USB Board must be replaced along with Display Board. Refer to chart above for specific replacement part kits by model.

Chart C

For use with serial # 1304XXXXXX and later		
Models	Part #	Description
AXP22, MXP22	59134210	BOARD, DISPLAY
AXP22MK, MXP22MK	59134211	BOARD, DISPLAY- MK
AXP22QT, MXP22QT	59134212	BOARD, DISPLAY- QT
MXP5221, MXP5223	59134213	BOARD, DISPLAY
AXP22TR, MXP22TR	59134214	BOARD, DISPLAY- TR
MXP22SF	59134215	BOARD, DISPLAY- SF
MXP22BF	59134216	BOARD, DISPLAY- BF
MXP22DM	59134217	BOARD, DISPLAY- DM

Chart D

For use with serial #1304XXXXXX and later		
Models	Part#	Description
AXP22*, MXP22* MXP5221, MXP5223	59134218	BOARD, USB