

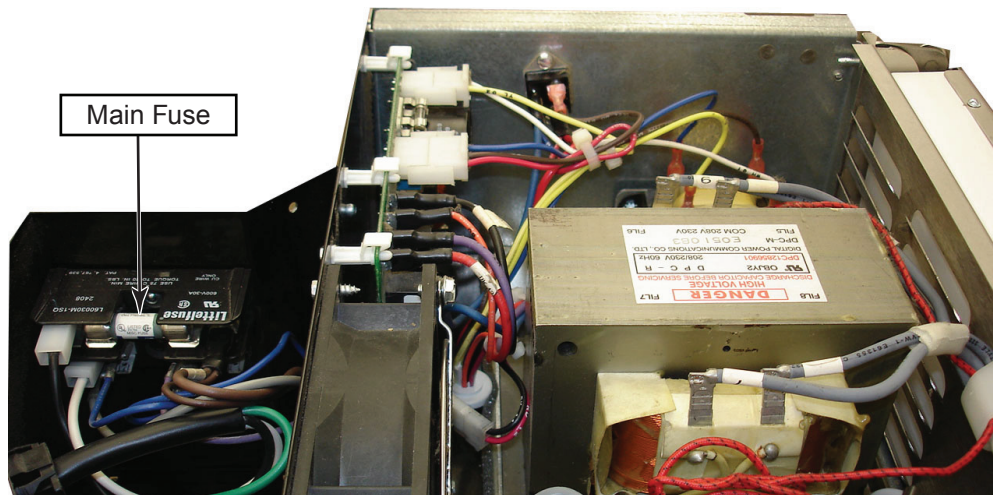
# INSTRUCTION SHEET

# 16200043

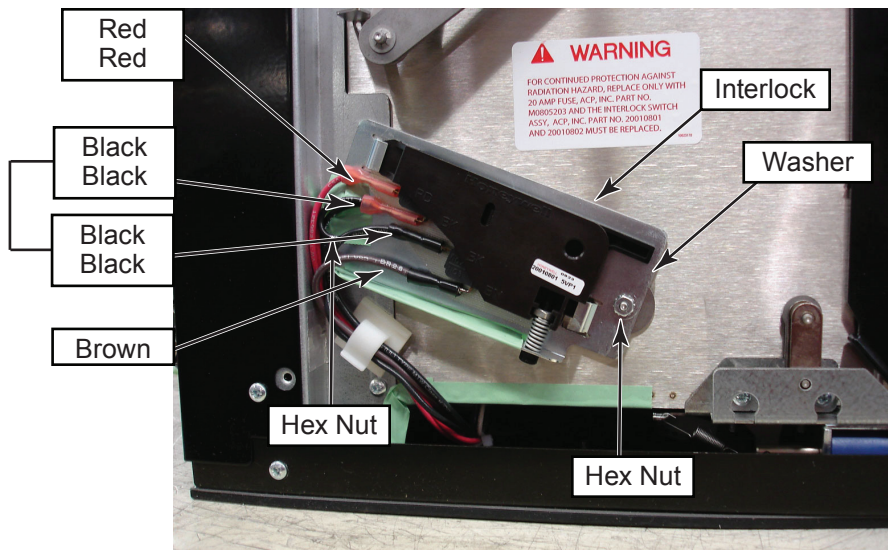
- Description:** Fuse & Switch Kit # 14090031
- Contents:**
- 1 – Fuse
  - 1 – RH Interlock
  - 1 – LH Interlock
  - 1 – .060 Shim
  - 1 – 16200043 Instruction Sheet

**Note: IT IS REQUIRED TO INSTALL BOTH SWITCHES.**

1. Unplug or disconnect power to the oven.
2. Remove top and side outer panels.
3. Remove and replace main fuse.



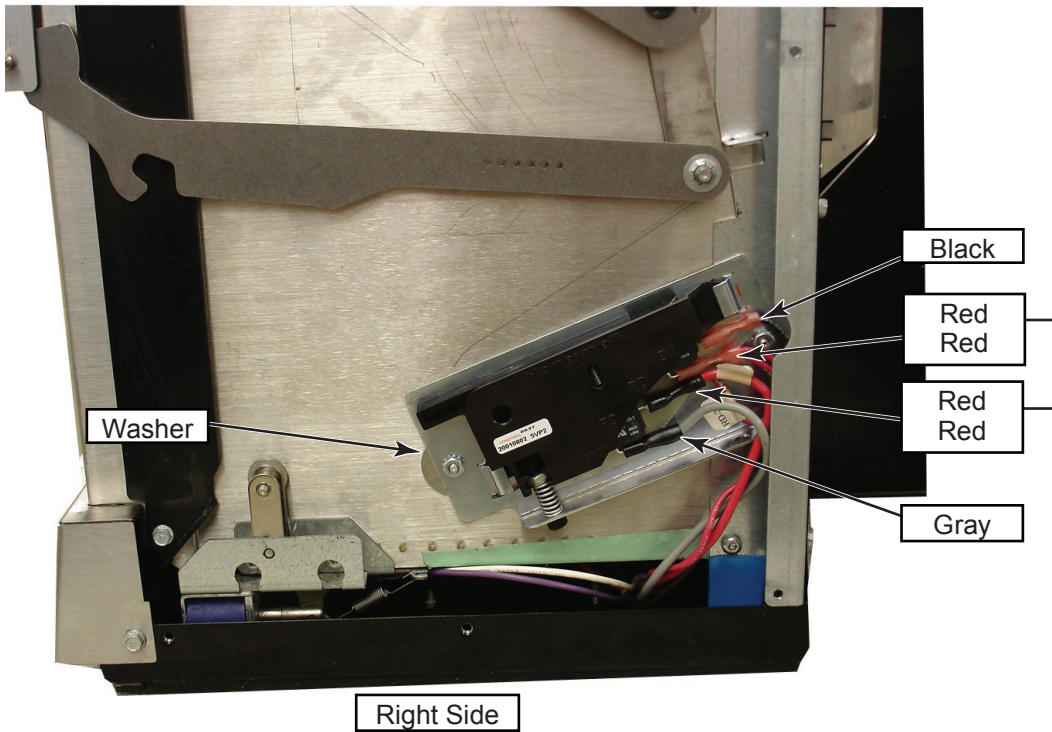
4. With door open remove wires, tape and two (5/16") hex nuts from **both interlock switches** and remove interlock switches. Save tape removed from hex nuts for reinstallation later.



ACP, Inc.  
225 – 49TH Avenue Drive SW  
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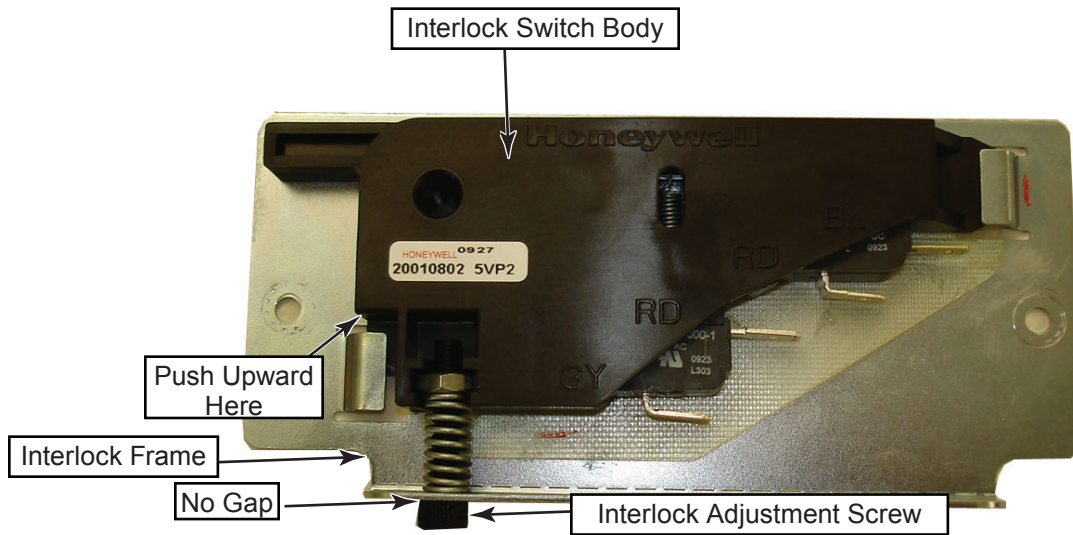
Left Side

REV. 1  
DATE: 3-15-10  
PART #: 16200043  
Page 1 OF 3



5. Attach both new interlocks to oven cavity with hex nuts. Be sure washer is in place on the front stud before attaching interlock. Do not install wires. Install tape on nut.
6. Place .060 shim in center front lip of cavity and close door completely sandwiching shim between door and front lower lip of oven cavity.

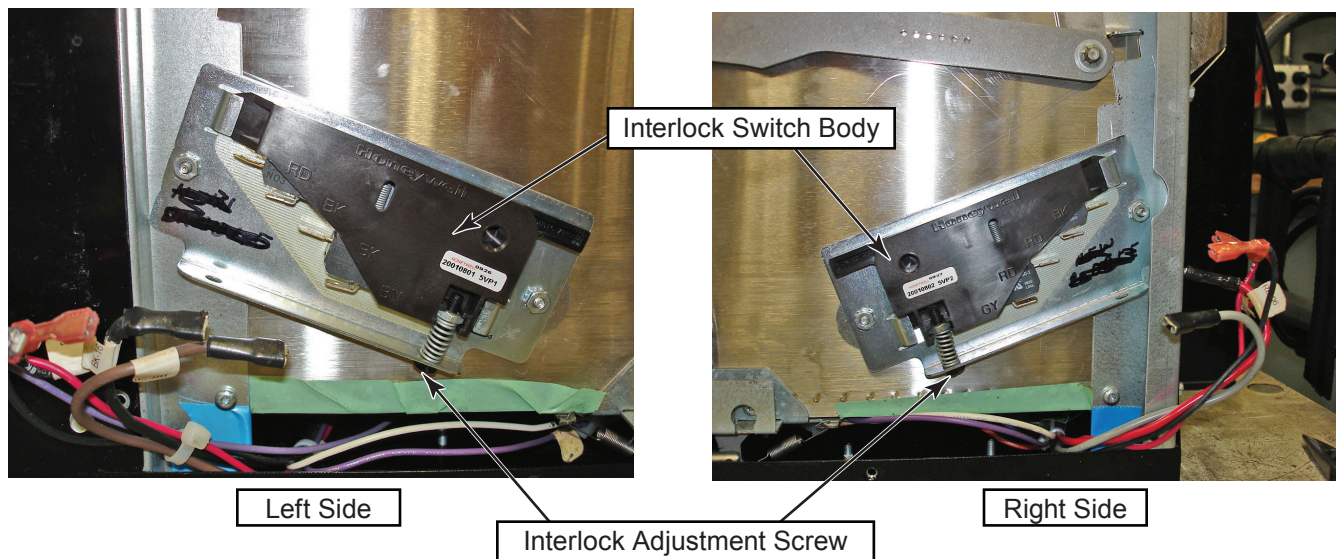




**Note:** When adjusting interlock switches make sure to **push up on the switch body** to ensure switch adjustment screw head is seated against the interlock frame and no gap exists.

7. Right switch assembly

- a. Attach ohm meter leads to the bottom switch terminals on right switch (gray & red).



- b. Rotate adjustment screw counter clockwise until meter indicates continuity.
- c. Rotate adjustment screw clockwise until meter indicates open circuit (infinite  $\Omega$ )
- d. Slowly rotate adjustment screw counter clockwise until meter indicates continuity again.

8. Repeat step 6 for the left switch assembly adjustment (black & brown).

9. Open door and remove shim. Door interlocks are now adjusted. Tape must cover hex nuts, reuse the tape removed in step 3 or use electrical tape.

10. Attach wires to both interlock assemblies.

11. Plug oven in, the display will show dashes. Close the door and "Ready" should appear in the display.

12. Place a container of water in the oven press pad #1 and complete 3-5 door cycles to as sure oven is operating properly.