

Technical Bulletin



Date: July 2013

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Type Policy Letter
√Service Information

Attention Service Managers
√Service and Parts Managers

Product **RC Chassis Models:** DQ*, KFC*, MC*, MRC*, RC*, WDYRC*
ACE Chassis Models: ACE*, CCA*, CDS*, DS*, MCE*, UCA*

Issue New latch spring C8893506 for the current production RC and ACE chassis effective with serial number prefix 1307 (July 2013).

Warranty Standard product warranty applies.

Action ACP has introduced a new latch spring C8893506 for the current production RC and ACE chassis effective with serial number prefix 1307 (July 2013). This includes model prefixes: DQ, KFC, MC, MRC, RC, WDYRC, ACE, CCA, CDS, DS, MCE, and UCA. This new spring has increased spring force.

The Service Connection website has been updated to reflect the usage of the new spring on the latest manufacturing numbers only.

The original springs (C8893502 for DQ, KFC, MC, MRC, RC, and WDYRC models. C8893505 for ACE, CCA, CDS, DS, MCE, and UCA models) must be used on older manufacturing numbers and will continue to be carried as service parts.

Updated service kits

12002757 Latch Kit for the RC chassis will be produced with the new spring installed in the latch assembly and a second spring included in the kit. Instructions included with the kit provide information about the appropriate spring to use based on the serial number of the unit. A copy of instruction sheet 16200130 is attached for reference.

Note: The serial number break referenced in the instruction sheet is 1107 (July 2011) as the new spring is compatible with any unit produced since this date (new interlock switch with metal cam).

12002760 Inner Door kit for the ACE chassis will be produced with the new spring installed in the door assembly and a second spring included in the kit. Instructions included with the kit provide information about the appropriate spring to use based on the serial number of the unit being serviced. A copy of instruction sheet 16200131 is attached for reference.

Note: The serial number break referenced in the instruction sheet is 1106 (June 2011) as the new spring is compatible with any unit produced since this date (new interlock switch with metal cam).

This is a running change. Please use up any existing stock of these service kits.

INSTRUCTION SHEET

16200130

Description: Latch Kit for RC Chassis # 12002757

- Contents:**
- 1 – Latch Assembly
 - 2 – Pop rivet
 - 1 – Latch spring
 - 1 – 16200130 Instruction Sheet

ATTENTION:

The latch spring in this assembly may need to be replaced with the extra spring included in this kit before installing the assembly.

For serial # 1107101263 (produced mid July 2011) and later	This is a direct replacement
For serial # 1107101262 (produced mid July 2011) and earlier	Remove and discard spring from the latch assembly. Install extra spring included in the kit before installing the assembly.

INSTRUCTION SHEET

16200131

Description: Inner Door Assy for ACE / MCE # 12002760

- Contents:**
- 1 – Inner Door Assembly
 - 5 – Screws
 - 4 – Screw caps
 - 1 – Latch spring
 - 1 – 16200131 Instruction Sheet

ATTENTION:

The latch spring in this assembly may need to be replaced with the extra spring included in this kit before installing the assembly.

For serial # 1106102744 (produced mid June 2011) and later.	This is a direct replacement.
For serial # 1106102743 (produced mid June 2011) and earlier.	Remove and discard spring from the latch assembly. Install extra spring included in the kit before installing the assembly.