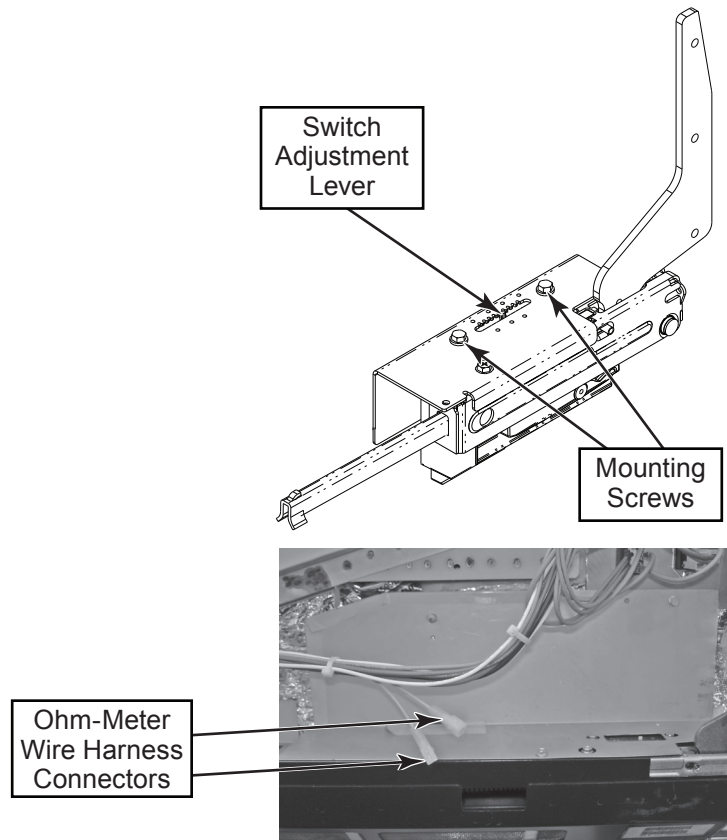


INSTRUCTION SHEET

16200004

Description: AXP / MXP Interlock Switch Adjustment
Used In: 1 – 59004080 Hinge Assembly
1 – 59124197 Interlock Switch Assembly

Note: This switch has been pre-adjusted. **Do not** change the setting.



When the door is opened or closed, the left door hinge activates the secondary / monitor switches.

1. Connect an ohm-meter to wire harness connectors (as shown in figure 1, to verify switch activation).

Note: The switch assembly should activate when the door gap is approximately ¼ inch.

Switch adjustment: (If necessary)

1. Loosen mounting screws.
2. Slide adjustment lever for proper switch activation.
3. Tighten mounting screws.

Note: To ensure proper switch adjustment, the switch mounting screws **MUST** be tightened after each adjustment and prior to testing the door alignment.

ACP, Inc.
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Cedar Rapids, IA 52404

REV. 2
DATE: 08-28-12
PART #: 16200004
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