

Technical Bulletin

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Type Policy Letter
√Service Information

Attention Service Managers
√Service and Parts Managers

Product ACE*, CRC*, HDC*, DEC*, MCHDC*, MRC*, RC*, UC*, UHDC*

Issue Proper bending of diodes to prevent premature failure.

Warranty Standard product warranty applies.

Action Excessive bending stress can damage the stacked disks inside the diode body which can lead to premature failure.



Avoid bending diode
within ¼ inch (6mm) of
plastic body.

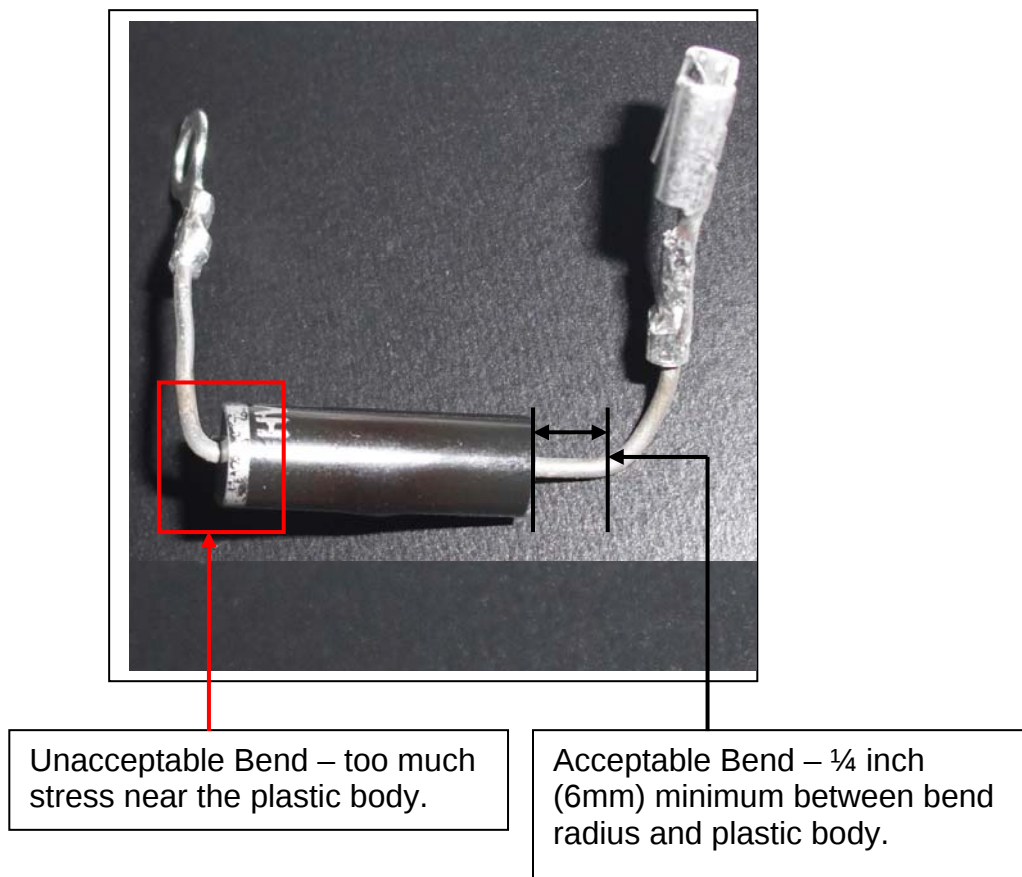


Figure 1: Using two needle nose pliers hold lead ¼ inch (6mm) from plastic body with one needle nose pliers and the other needle nose to bend lead.

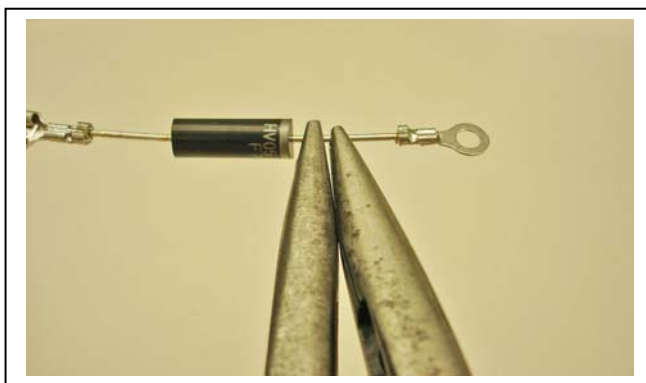


Figure 1



Figure 2

Figure 2: When tightening lock nut to ring connector use needle nose pliers to hold ring connector and prevent it from turning around shaft.