

Technical Bulletin

Date: February 2010
No: ITCM-0034-B

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Type Policy Letter
√Service Information

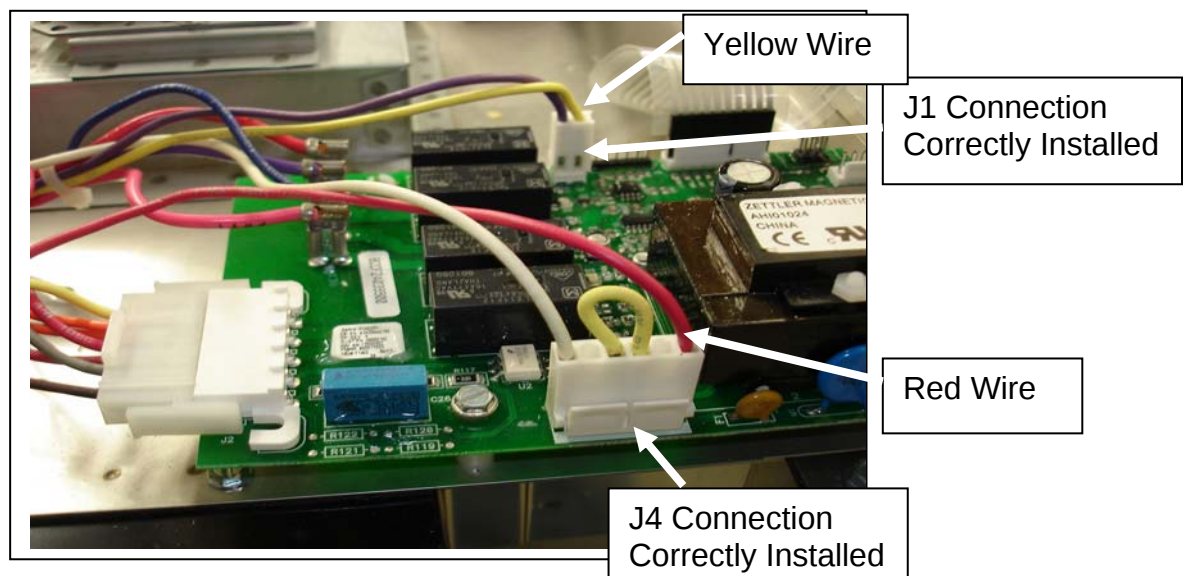
Attention Service Managers
√Service and Parts Managers

Product HDC / UHDC / DEC / UC / MHDC / CHDC models listed below

Issue Incorrectly wired HV/ LV Board

Action
When servicing models listed below, check wiring to HV/LV board J1 & J4 connectors. If wiring connections to board are reversed it will cause the HV/LV board to fail. See photo below and page 2 wiring diagram for correct wiring.

Model	Mfg Number	Model	Mfg Number
HDC5112	P1333109M	UHDC5182	P1333118M
UHDC5112	P1333110M	DEC18E2	P1333119M
DEC11E2	P1333111M	UC18E2	P1333120M
UC11E2	P1333112M	HDC5212	P1333121M
HDC5142	P1333113M	MCHDC521	P1333122M
UHDC5142	P1333114M	DEC21E2	P1333123M
DEC14E2	P1333115M	CHDC5142	P1333124M
UC14E2	P1333116M	CHDC5182	P1333125M
HDC5182	P1333117M	CHDC5212	P1333126M



WIRING DIAGRAM PART NO. 13064001	
WIRE CODE	
—	HIGH VOLTAGE
—	LOW VOLTAGE
COLOR CODE	
RED	RD
PINK	PK
ORANGE	OR
YELLOW	YL
GREEN	GN
BLUE	BU
VIOLET	VT
BLACK	BK
BROWN	BR
GRAY	GY
WHITE	WH

OVEN LIGHT
(NOT ON ALL MODELS)

