

Technical Bulletin



Type New Product Introduction
Service & Parts Information

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Attention Service & Parts Managers
Service Technicians

Product High Speed Xpress-IQ Ovens: AXP* (Amana) & MXP* (MenuMaster)

Effective December 15th, 2018, new manufacturing numbers were released for our AXP and MXP Xpress™ Oven Series. New models are the same as previous models except for the following important improvements:

- 1) The Interlock System has been reconfigured and the monitor relay board has been removed.
- 2) The wiring diagram, the schematic, and wiring harness have been changed.
- 3) A new Interlock Switch assembly has been introduced. This interlock switch has larger contacts and wiring terminal connections.

Because of the Interlock Reconfiguration, a new F1 Fuse Kit has been introduced. For the new manufacturing numbers, F1 Fuse Kit 14189151 has been created.

New Manufacturing Numbers are:

P20005635M through P2000647M

